		X	_		
W	ork.	Or	ler	ID	63383
* *	OIR	$\mathbf{v}_{\mathbf{i}}$			U JJUJ



Page 1

Thursday, October 28, 2010 10:37:56 AM

Item ID:

D206-642-512



Setup Start



Revision ID:

Item Name:

Float Skidtube RH

Start Date:

10/28/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID: Customer:

Reference:

Approvals:

Required Date: 11/12/2010

Date DIO Tooling:

SPC (Y/N):

Accept

Date:

Date:

Start

Run

Stop



Stop

Sequence ID/ Work Center ID

Operation Description

Revision Nbr

Set Up/ **Run Hours** Tool ID

Tool # Plan Accept Qty Code

Reject Reject Qty Number

Insp. Stamp

INN-D206-642 Rev M

QC:

100

Draw Nbr

DOCUMENT CONTROL

Memo

Date:

0.00

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-512 CHG004

110

Packaging Packaging

Pick Kit

0.00

Memo

0.00

CO while C

M 10 12 10 (1)

120

Quality Control

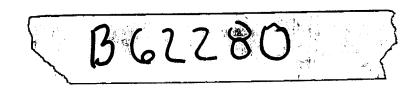
QC4-100% Inspect kits for completeness

0.00

Memo

0.00

M 10 12 10 (



Dart Ae	rospace Lt	td							A - 34
W/O:			WC	RK ORDER CHANGE	S				
DATE	STEP	PR	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
- 1"									
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	4 :	_ Date: _	
	Resc	olution:	Dispositio	າ:	QA: N/C CI	osed:	Date:		
NCR:			WORK ORDI	ER NON-CONFORMAL	NCE (NCR	R)			
DATE	CTED	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	tion Sign & Date		Section C		QC Inspector

		Description of NC		Corrective Action Section B	Verification	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
						,		

NOTE: Date & initial all entries

Work Order ID 63383

Thursday, October 28, 2010 10:37:56 AM



Page 2

Item ID:

D206-642-512

Accept

Setup Start



Revision ID:

Item Name:

Float Skidtube RH

Start Date:

10/28/2010

Start Qty: 1.00

Required Date: 11/12/2010

Req'd Qty: 1.00



Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan: Date:

Tooling:

SPC (Y/N):

0.00

0.00

Set Up/

Run Hours

Date: Date:

Tool # Plan

Code

Accept

Qty

Run

Stop

Reject

Ge10/14/100

Number

Reject

Qty

Start

Stop



Insp.

Stamp

Sequence ID/ **Work Center ID**

130

Packaging Packaging

Packaging

Operation

Description

Identify and pack for shipping as per PPP D206-642-512

Date: _____

Location:

NEV-12

140

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

Memo

0.00

CX 10/12/13

please

Dart Aerospace Lte	d
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W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No	:	PAR #:	R: Yes	No DQ	A:	Date: _				

Disposition: _____ QA: N/C Closed: ____ Date: ___

Verification		
	Anneous	Annuaval
gn & Section C	Approval Chief Eng	Approval QC Inspector
	;	
	:	
	*	
	,	

NOTE: Date & initial all entries

Resolution:

Picklist Print

Thursday, October 28, 2010 10:38:00 AM

Work Order ID: 63383

Parent Item:

D206-642-512

Parent Item Name: Float Skidtube RH



Start Date: 10/28/2010

Required Date: 11/12/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:B□05.09.23□Revised per D206-642 Rev. J□KJ/JLM□

Manufactured

IPP Rev:C 07-02-23

As per IIN D206-642 Rev K

No

JLM

IPP rev D 07.06.06 IPP Rev:E 07-12-05

added K642-512 ECN 1080p Rev L DD verified by:

EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541		Manufactured	No			120	Each	1.0000	1	1			
											62	250	4

Replacement Skidtube

Location Loc Qty Loc Code FG073 34772 120 Each 0.0000

K642-512

saddle kit 642-512

64173 Cufsof 10

Dart Ae	rospace	e Ltd								4m- 3m		
W/O:			W	ORK ORDER CH	ANGES					# ` *		
DATE	STEP	PRO	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No: PAR #:			Fault Category: NO				CR: Yes No DQA: Date:					
	R	esolution:	Disposition: QA				A: N/C Closed: Date:					
NCR:		V	VORK ORD	DER NON-CONFO	RMANCE	(NCR)					
DATE	STEP	Description of NC Section A	Corrective Action Initial Action Descript		Section B	Sign &		cation	Approval Chief Eng	Approval QC Inspector		
		Codionix	Chief Eng	Chief Eng	·	Date	0001			QO IIIIOPOORO		
						•						
						-	,					

NOTE: Date & initial all entries